



1 Year /
1 Million Strokes
Limited
Warranty

In-Die Tapping Solutions



Why Choose Hutchison?

Hutchison Tool has been the trusted industry expert since 1964.

CONVENIENCE

- Multi-spindle/special units quoted in 24 hours or less
- Online CAD files
- Online data (holes sizes, tap travels, spm)

SUPPORT

- Design support
- 2D & 3D files
- Tapping station review
- Post installation support
- Complete Bill of Materials Parts List

ECONOMICAL

- In-press tap change under a minute
- Use standard rollform taps
- Self containing units eliminate additional tool shop engineering
- Tapping heads used in multiple dies
- Press speeds up to 200 spm

3 Easy Steps to Savings

1. Contact Hutchison

- Call 800-332-3230
- Email info@hutchisontool.com
- Through our website www.hutchisontool.com

2. Partner with your Hutchison In-Die Project Expert

- Provide us with strip layout/ part print
- 3D, 2D, CAD files
- Design review
- Design support

3. After install follow-up

- Tech support
- BOM parts list
- Large parts inventory



Drill Your Competitors by Tapping Into Our Solutions!

800-332-3230 • www.hutchisontool.com

350 Country Club Drive • Bensenville, IL 60106
sales@hutchisontool.com

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Hutchison In-Die Tapping Heads



- Series 3 Tap Capacity #2-56 to 1/4-20 (M2 to M6)
- Series 6 Tap Capacity #6-32 to 1/2-12 (M3 to M12)
- Press strokes 2-1/2" to 16" for Series 3 and 3" to 20" for Series 6
- Press speeds up to 200 SPM for Series 3 and 100 SPM for Series 6
- Multiple Spindles available
- Change taps in under one minute
- Multiple mounting options
- Adjustable coolant ring

Standard Models
for Strips
lifting 1/8" (3mm) or less
Model 3000
Model 6000

Follow-Along Models
for Strips
lifting 1/8" (3mm) or more
Model 3100
Model 6100

Hutchison Specialty Tapping Heads



Multi Spindle

- Designed per customer specifications

HTS Model 6300 Horizontal

- Taps horizontally in press
- For parts where hole distortion or critical location are priority

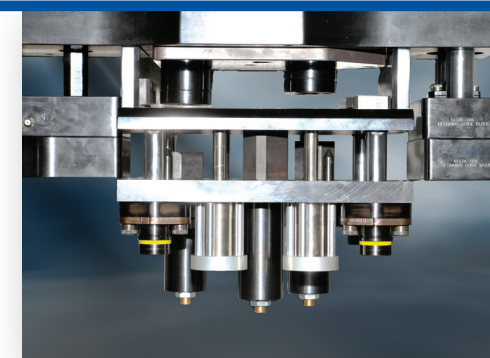
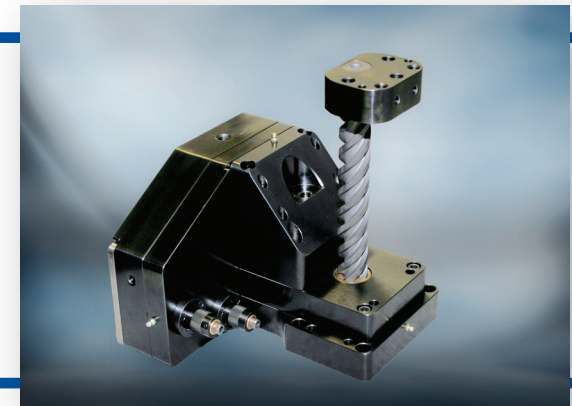


HTS Model 6400 Bottom-Up

- For parts that are difficult to tap from above
- Ideal for hand fed operations

HTS Model 6800/6900 Servo

- Servo Motor Driven without camshaft
- Available in Standard or Follow Along



Pilot Locator Guide System

- Pneumatically advances pilots into strip before tap enters
- Lower pressure pad supports tapping in complex parts

Sensors

- Detects complete tap cycle



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Hutchison
TOOL SALES